

Virtual Reality: A User Perspective

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Thursday 18th October 2018

Content

- Background
- Initial study - technology readiness & acceptance
- Development of a framework for training
- Current status / future direction / other developments

Background

- VR & AR Technologies have been hailed as extremely important in meeting the diverse challenges of modern maintenance problems
- Virtual Reality (VR)
- Augmented Reality (AR)



Applications

Maintenance Training

Performance Support



Gartner Research

Hype Cycle for Emerging Technologies, 2018



Industrial Applications (Examples)

What

- Design/ Development
- Training
 - Assembly
 - Test
 - Maintenance
 - Health & Safety etc.

Who

- Jaguar Land Rover
- Nissan, Ford, SEAT
- Unipres
- AMRC Sheffield
(100+ Industrial Partners)
- Siemens (Varjo/Start-up)
- etc.

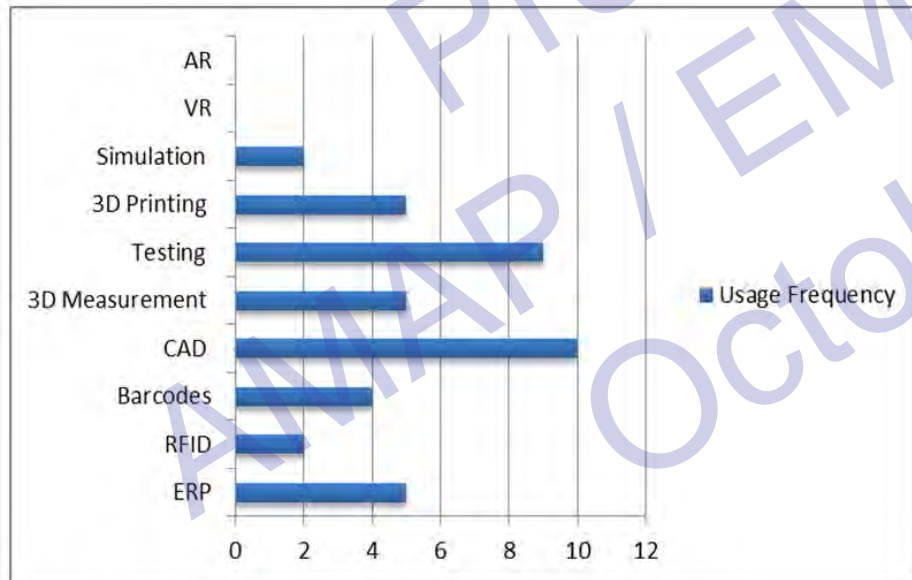
An Investigation of Acceptance and E-Readiness for the Application of Virtual Reality and Augmented Reality Technologies to Maintenance Training in the Manufacturing Industry

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The Institute for Automotive and Manufacturing Advanced Practice (AMAP), University of Sunderland.

Overview of Results

Current Tools Use



Technology Readiness

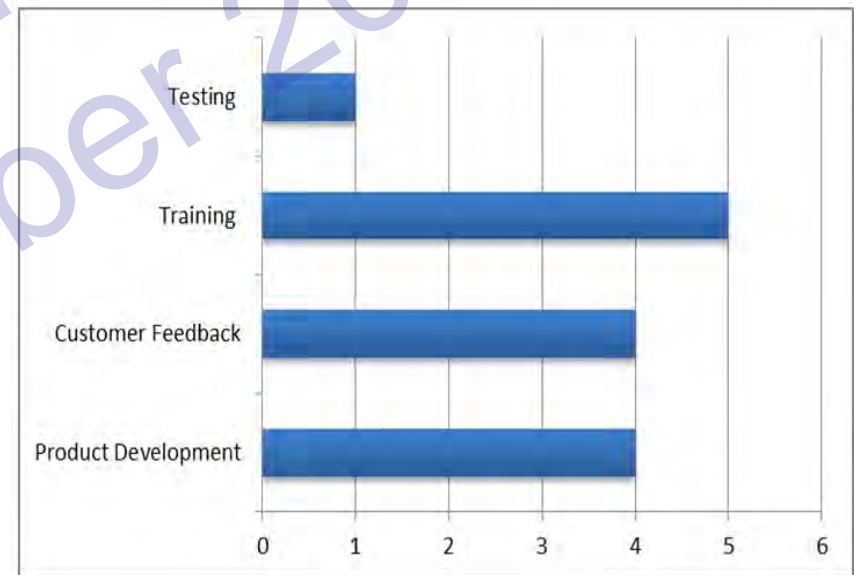
- None of the companies interviewed were currently using VR/AR
- Level 1 Technology Readiness Scale (NASA, 1995) basic principles observed

Overview of Results

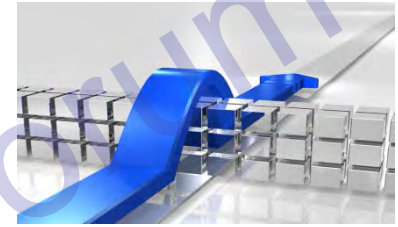
Perceived Benefits

- Training seen to be the most tangible benefit
- Product development & visualisation
- Perceived as useful for gaining competitive advantage

Applications



Overview of Results



Current Technology Skill Sets

3 - companies indicated that VR/AR would go beyond the skills set of current workers

8 – indicated that some additional training would be needed

All 11– expressed a preference to adopt technology through the training of existing staff

Perceived Barriers

Cost of adoption

- Hardware
- Maintenance infrastructure
- Staff training

(ageing workforce vs younger learners)

Level of reliability & accuracy

‘It needs to be simple to use and hard to get wrong’

Cost

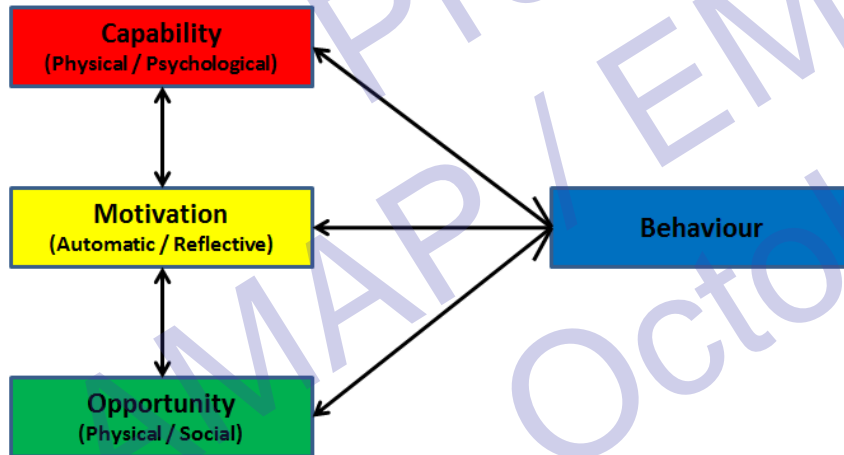
VR Intelligence Organisation, 2018 Report claims:

- Renault saves 2 M€ per year by using VR and reduced the conception time of their cars by 20%
- Jaguar Land Rover state that VR helped them save 4 M€ in only 5 weeks
- Lockheed Martin (American Aerospace) save 10 M€ per year by using VR to evaluate designs

Not using VR can cost a lot of money
(Competitive advantage etc.)

Conditions Necessary for Change

Essential Conditions to Change Behaviour



Workforce Demographics

- More than 1 in 10 workers across most industry groups are age 60+
 - More than 1 in 5 are over 50
- (CIPD Policy Report, 2015)

Diffusion of Innovations (SMEs)

1. Relative Advantage
2. Compatibility with existing values/practice
3. Simplicity and ease of use
4. Trialability
5. Observable results
6. Reinvention

'It needs to be simple to use and hard to get wrong'

(User Design Principles – Neilson/Norman)

1. Visibility of system status
2. Match between system & the real world
3. User control & freedom
4. Error prevention
5. Error recovery
6. Consistency & standards
7. Recognition rather than recall
8. Flexibility & efficiency of use
9. Aesthetic & minimalist design
10. Help & documentation/feedback

A Framework for Training (Age/Experience)

Levels of Processing

(Rasmussen, 1983)

Knowledge- Based
Improvisation in unfamiliar environments No routines or rules available for handling the situation
Rule-Based
Pre-packaged units of behaviour released when appropriate rule is applied: If the symptoms are X THEN the problem is Y If the problem is Y THEN do Z
Skill Based
Automated routines requiring little conscious attention

Classification of Errors

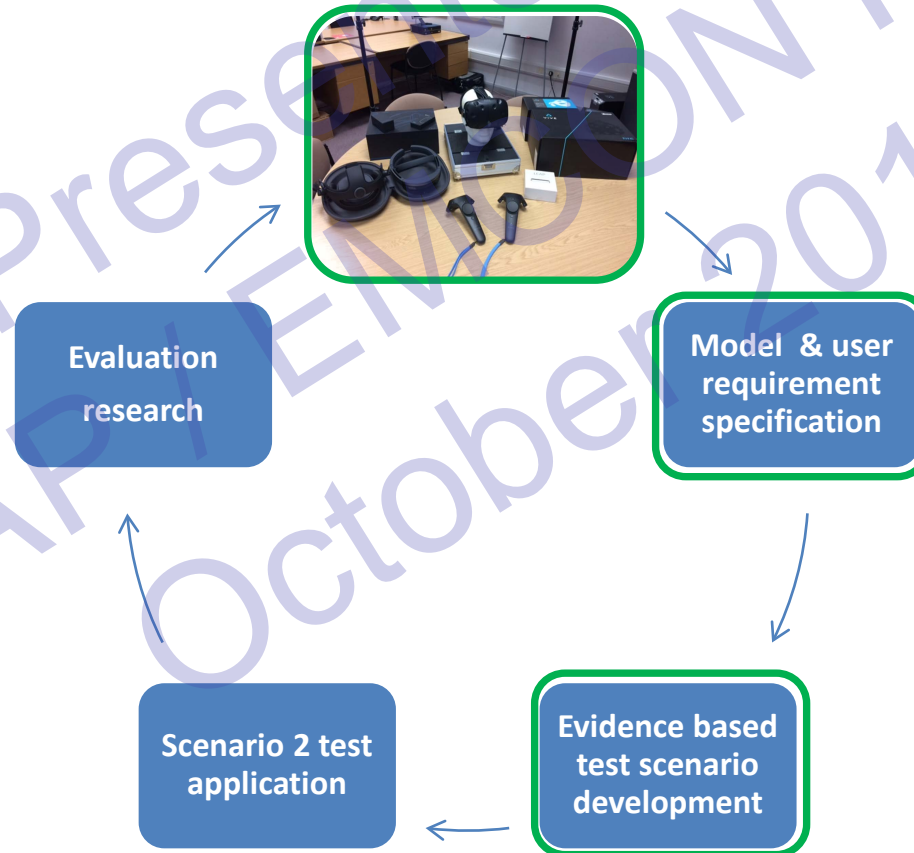
(Reason, 1990)



Levels of Processing & Errors Framework

Attitude and Self-Evaluation	Causes of error
Importance placed on organizational and personal priorities and goals Attitudes and preconceptions of the technology Self-awareness and control Risk taking factors	Individual tendencies <ul style="list-style-type: none"> • Cognitive heuristics and biases • Physical and emotional state
Knowledge- Based	
Improvisation in unfamiliar environments No routines or rules available for handling the situation	Lack of expertise <ul style="list-style-type: none"> • Overload • Manual variability • Lack of knowledge of modes of use • Lack of awareness of consequences
Rule-Based	
Pre-packaged units of behaviour released when appropriate rule is applied: If the symptoms are X THEN the problem is Y IF the problem is Y THEN do Z	Failure of expertise Misapplied rules
Skill Based	
Automated routines requiring little conscious attention	Misapplied competence <ul style="list-style-type: none"> • Strong habit intrusions • Frequent invoked rule used inappropriately • Situational changes that do not trigger the need to change habits

Current Status



Current Status



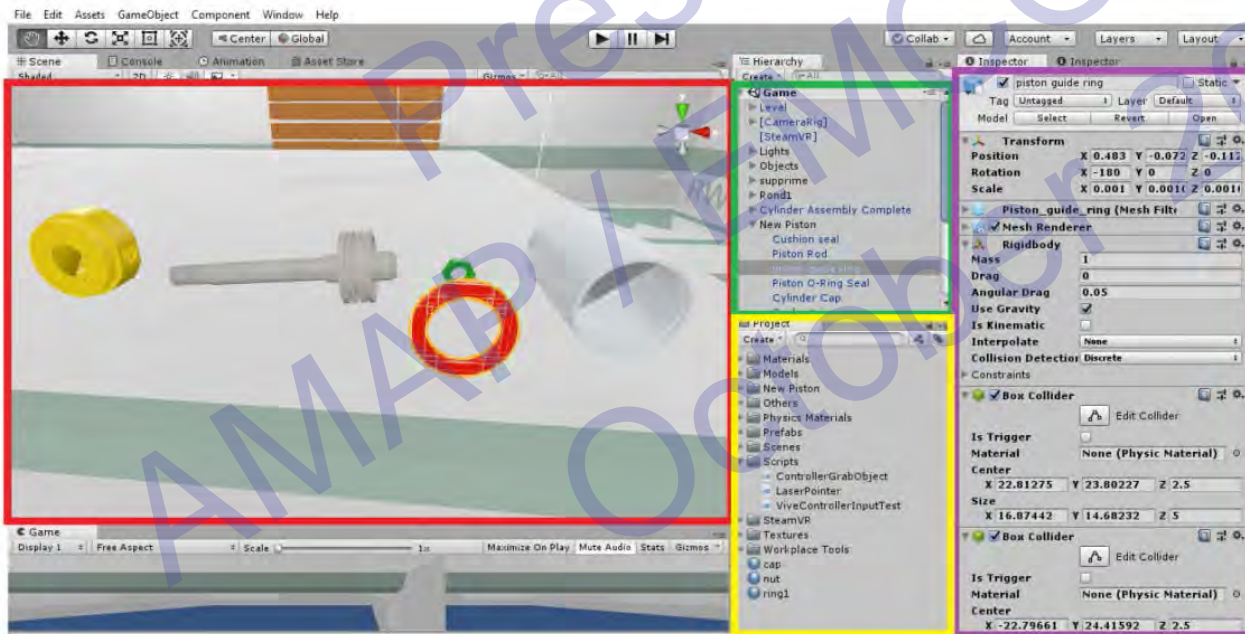
Test Tutorial Development



Development Engine Characteristics

Unity C#

Main Windows



- Scene
- Game
- Project
- Inspector

Future Direction

1. Complete development of initial test/demo application – run further focus groups & interviews
2. Test and validate proposed framework for maintenance training
3. Pilots with local manufacturer & utilise results
4. Integrate results/feedback into final model/framework
5. Run studies across 4 different manufacturing contexts
6. Evaluate outcomes & report results

Other Developments: Eye Tracking in VR

(Tobii Pro & i Motions)



- Fixation durations/frequency
- Point of gaze and areas of interest
- Analysis of task design
- User processing

Questions

Presented at
AMAP / EMCON Forum
October 2018